

Check Sheet Trial Ventilator Plate

Process : RALC & Robot KUKA
Program : D634_H120_SP2

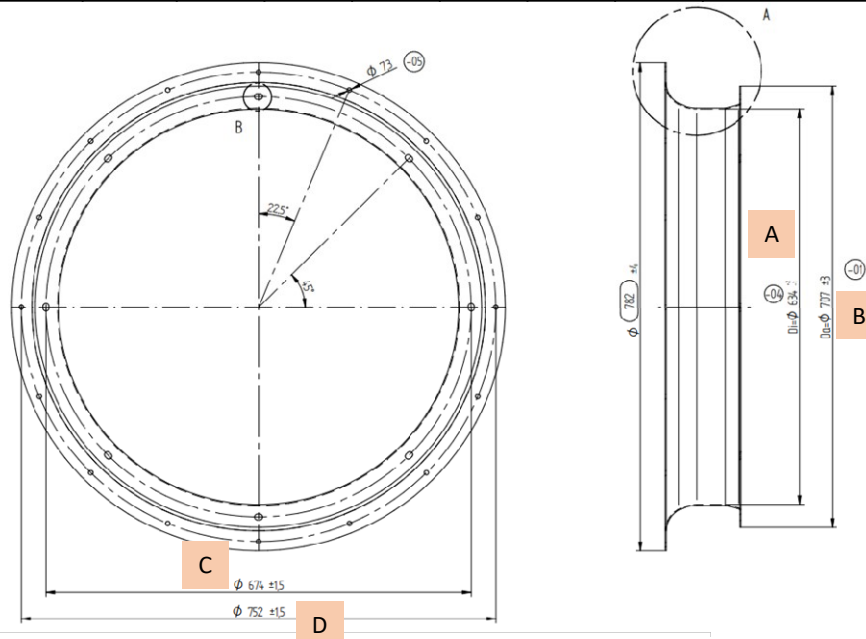
Art. : AZ62.02S
Material : BLS150

Setup Speed : 100
Setup Feed : 100

Released:
29-Aug-23

Observation Inside Diameter Fan Nozzle (yellow marking)

Dimensional check	Point	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Sample 6	Sample 7	Judgement
A	A1	635.42	635.37	635.69	635.56	635.34			OK
	A2	635.33	635.01	634.60	634.50	634.96			
	A3	635.62	634.78	635.67	635.28	634.56			
	A4	634.84	635.46	635.73	635.26	635.79			
Std : 634 ⁺² / ₋₁	633.00 636.00	635.30	635.16	635.4	635.2	635.2			



Other dimensional check (blue marking)

Dimensional check	Point	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Sample 6	Sample 7	Judgement	NOTE :
B	B1	708	710	712	708	716			NOT OK	Dimension out of tolerans > 1.8 mm Max. please check impact and decission
	B2	709	708	711	715	708				
	B3	710	711	715	710	711				
	B4	715	710	709	711	712				
Std : 707 $\pm$ 3	704 710	710.50	709.75	711.8	711.0	711.8				
Dimensional check	Point	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Sample 6	Sample 7	Judgement	Prepared :
C	C1	674	674	675	675	675			OK	
	C2	674	674	674	675	675				
	C3	674	674	674	675	675				
	C4	674	674	675	675	674				
Std : 674 $\pm$ 1.5	672.5 675.5	674.0	674.0	674.5	675.0	674.8				Checked :
Dimensional check	Point	Sample 1	Sample 2	Sample 3	Sample 4	Sample 5	Sample 6	Sample 7	Judgement	Approved :
D	D1	751	753	753	751	753			OK	
	D2	752	752	752	753	751				
	D3	752	752	751	750	751				
	D4	751	750	751	751	750				
Std : 752 $\pm$ 1.5	750.5 753.5	751.50	751.75	751.8	751.3	751.3				